

Job Set #41



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4610-1**Job Sheet 174402****Part No:** D4610-1**Job Qty:** 2 ea**Part Name:** Doubler**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/14/18**Job Tracking No:****Due Date:** 4/9/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:**

Note: DWG REV B SHEET 1 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP REV:B 12.04.20 as per
dwg rev.B DD verf:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/7/18	4/7/18	0.00	0.00	Start Up Waterjet		SC 18/03/27
100	Waterjet	2 pcs	4/7/18	4/7/18	0.00	0.20	Waterjet1		SC 18/03/27
120	QC	2 pcs	4/7/18	4/7/18	0.00	0.00	QC8		38
160	HandFinish	2 pcs	4/9/18	4/9/18	0.00	0.08	HandFinish1		SADAB 11-03-29
170	QC	2 pcs	4/9/18	4/9/18	0.00	0.00	QC7		11 APR 03 2018
180	Packaging	2 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3	St104	9-89
190	QC21-SA	2 Ea	4/9/18	4/9/18	0.00	0.00	QC21		21 APR 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	.2300 sf (.115 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	0	47	0

2052051 **Part Specifications**

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Doubler	2.930Inches ± 0.030	2.960 2.900		
2	Doubler	5.500Inches ± 0.030	5.530 5.470		
3	Doubler	0.040Inches ± 0.010	0.050 0.030		

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Container No: S055967



Part: D4610-1

Job No: 174402

Serial No/Batch: S055967

Revision:

Inspector:

Date: 03/28/18

